

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS KS REGULAR SP /& 6's/& 25's
BRAND CODE-0660 (STD) /& 0663/& 3661

EFFECTIVE DATE: 04/30/92
STANDARD PRODUCTION

CIGARETTE LENGTH : 84.0 MM FIC TAR : 11.0 MG/CIG 10.5 - 11.0
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 57.0 MM
FILLER LENGTH : 27.0 MM
TIPPING LENGTH : 31.000 MM
TOTAL R.T.D. : 4.90 IN. H2O
DILUTION TARGET : 23.0 +/- 5.0 %

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-044-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REG SP (65 FTB: A0012 - 13.25% MARL REG FTB)
TROPICAL FILLER-PACK OV: A2000 - 12.00% MARLBORO LIGHTS TROPICAL AFTERCUT

CIGARETTE PAPER : 27.25MM X 6700M 4600/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING AND SEAM ADHESIVES UPDATED TO CURRENT
: STATUS. OTHER MATERIALS UPDATED/DELETED IF
: APPLICABLE, NO WEIGHT CHANGE, OR TO MIX
: FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 4/24/92

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APPROVED BY: *El Watt*

SUPERCEDES SPECIFICATION DATED: 9/02/91

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